



Lloyd's Register  
LRQA

## CERTIFICATE OF APPROVAL

This is to certify that the Quality Management System of:

**TECTUBI RACCORDI S.p.A.**  
**a member of Allied Group**  
**Via Ancona, 27**  
**29010 Calendasco (Piacenza) – Italia**

has been approved by Lloyd's Register Quality Assurance to the following  
Quality Management System Standards:

**ISO 9001:2008**

The Quality Management System is applicable to:

**Manufacturing of butt welding fittings in carbon and alloy  
steel, high yield steel, stainless steel, nickel, copper  
and titanium alloys from 1/2" to 24".**

Further information related to the products are detailed in the attachment bearing the same number.

This certificate is valid only in association with the certificate schedule bearing the same number on which the  
locations applicable to this approval are listed.

Certificate Approval  
No: LRC 6008054/QMS/U/EN/002

Original Approval: 29<sup>th</sup> October 2009

Current Certificate: 30<sup>th</sup> October 2015

Certificate Expiry: 14<sup>th</sup> September 2018

Issued by: Lloyd's Register Quality Assurance Italy Srl  
for and on behalf of Lloyd's Register Quality Assurance Limited



001

This document is subject to the provision below  
Via Cadorna, 69 20090 Vimodrone (MI)

For and on behalf of 1 Trinity Park, Bickenhill Lane, Birmingham, B37 7ES, - United Kingdom

This approval is carried out in accordance with the LRQA assessment and certification procedures and monitored by LRQA.

The use of the UKAS Accreditation Mark indicates Accreditation in respect of those activities covered by the Accreditation Certificate Number 001



## ATTACHMENT

to ISO 9001:2008 certificate of approval No LRC 6008054/QMS/U/EN/002 dated 30<sup>th</sup> October 2015, expiring on 14<sup>th</sup> September 2018 issued to:

**TECTUBI Raccordi S.p.A.**  
**Via Ancona, 27**  
**29010 Calendasco (Piacenza) - Italia**

**The Quality Management System supports the requirements of Annex I, chapt. 4.3 of Pressure Equipment Directive (PED) 97/23/EC.**

The application of the requirements of 97/23/EC directive, attachment I, chapt 4.3 (Pressure Equipment Directive) in the quality management system is exclusively referred to the manufacturing of

Butt welding fittings in carbon and alloy steel, high yield steel, stainless steel, nickel, copper and titanium alloys from 1/2" to 24".

Material used and related International Standards:

Carbon and Alloy Steel for room, moderate and elevated temperatures: ASTM / ASME A/SA 234, EN 10216-2, EN 10253-1/2, RCCM CL2-CL3-NC;

High Yield Steel for pipe line and offshore: ASTM A860 / MSS SP-75, EN 10208-2;

Carbon and Alloy Steel for low temperature service: ASTM / ASME A/SA 420;

Stainless Steel: ASTM / ASME A/SA 403, RCCM CL1-CL2-CL3, ASTM A774, EN 10253-3/4;

Ferritic / Austenitic stainless steel: ASTM / ASME A/SA 815;

Nickel Alloy: ASTM / ASME B/SB 366;

Copper Alloy: Copper-Nickel: ASTM / ASME B/SB 466;

Titanium Alloy: ASTM / ASME B/SB 363

Attachment No LRC 6008054/QMS/U/EN/002 Rev. 0  
Date: 30<sup>th</sup> October 2015

  
Lloyd's Register Quality Assurance Italy Srl